

## Determination of fluorine and chlorine in catalyst

 Seat №.: **AQF\_MR\_028E** Category : Chemical

 Instruments: **AQF-2100H System  
HF-210,GA-210,ABC-210/ASC-240S**

 Method : Combustion-ion chromatography  
 Related standard

It is critically important to know the halogen content in the sample for checking its performance. Concentrations of fluorine, chlorine, bromine, iodine, and sulfur can be determined and accurately by using a combustion ion chromatography (CIC) system combining an Automatic Quick Furnace Model AQF-2100H which safely combusts samples with an ion chromatograph.

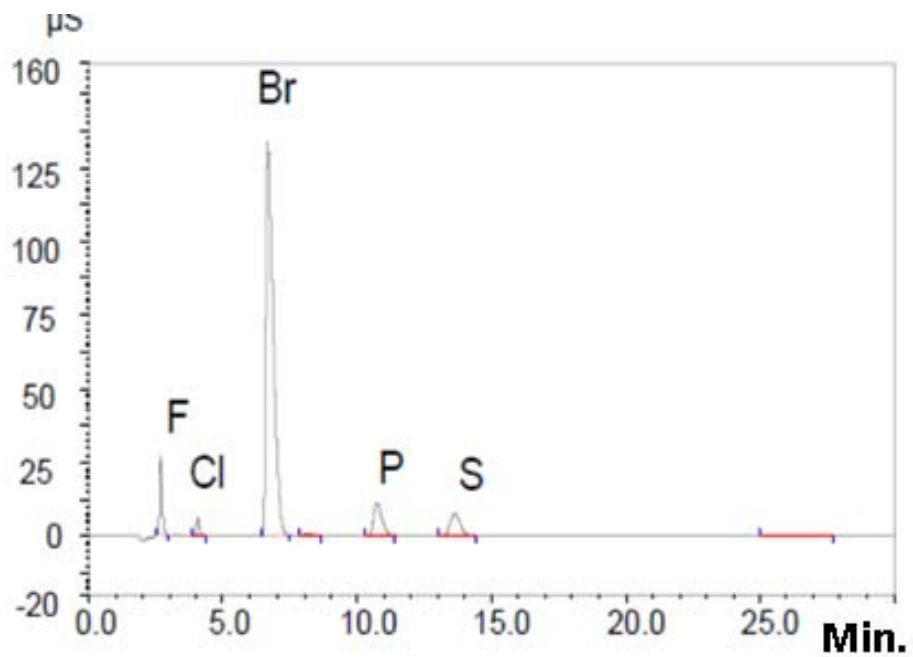
Sample name	Catalyst
Sample status	
Measuring items	Fluorine (F), Chlorine (Cl)
Measurement principle	<p>Sample is thermally decomposed in argon (Ar) atmosphere, then combusted in oxygen (O<sub>2</sub>) atmosphere. Halogens in the sample are converted to hydrogen halide and halogen gas and sulfur turns into sulfur oxide. These components are collected into absorbing solution and converted to halide ion and sulfate ion. The resulting solution is analyzed by injecting into an ion chromatograph (IC).</p> <p><u>Analyzing flow</u>  <b>[Sample weighing] ⇒ [Combustion] ⇒ [Collection of combustion gas] ⇒ [IC analysis]</b></p>
Parameters	<p><b><u>1. AQF-2100H</u></b></p> <p>Sample size : 30mg                  Sample boat : Ceramic sample boat, SXSMBS                  Additive : WO<sub>3</sub> 100mg                  Pyrolysis tube : Quartz tube filled with quartz wool                  Absorbent : Hydrogen peroxide / water                  Mode : Constant volume mode</p> <p>HF-210 Heater Temp. Inlet : 1000degC                  Outlet : 1100degC                  Gas flow Ar : 200 ml/min                  O<sub>2</sub> : 400 ml/min</p> <p>GA-210 Absorbent volume : 5ml                  Sampling loop : 100 ul                  Absorption tube : For 10 ml                  Water supply : 2                  Ar flow for water supply : 100 ml/min</p>

**2. Ion chromatograph**

Ion chromatograph : DIONEX ICS-1500  
 Column : DIONEX Ion Pack AG12A / Ion Pack AS12A  
 Eluent : 2.7mM Na<sub>2</sub>CO<sub>3</sub> / 0.3mM NaHCO<sub>3</sub>  
 Eluent flow : 1.50ml / min  
 Detector : Conductivity  
 Suppressor : ASRS-4-mm  
 Measuring time : 30min  
 Sampling loop : 100 ul using GA-210 sampling loop  
 Calibration : F Cl Br S : 0.1ppm to 5.0ppm

Results

**Chromatogram**



**Results**

	1st	2nd	Average(ppm)
F	78.5	81.5	80.0
Cl	351	369	360

Remarks

- Handling of reagents: Confirm labels and safety data sheets of reagents and handle them with enough care.
- Automation is possible by using an Automatic Sample Changer, ASC-240S. When ASC-240S is used, the boat to be used will be a ceramic boat, TX3SCX.

- This application sheet is provided as reference, and does not assure the measurement results. Please consider analysis environment, external factors and sample nature for optimal conditions before the measurement.